

Fig. 1

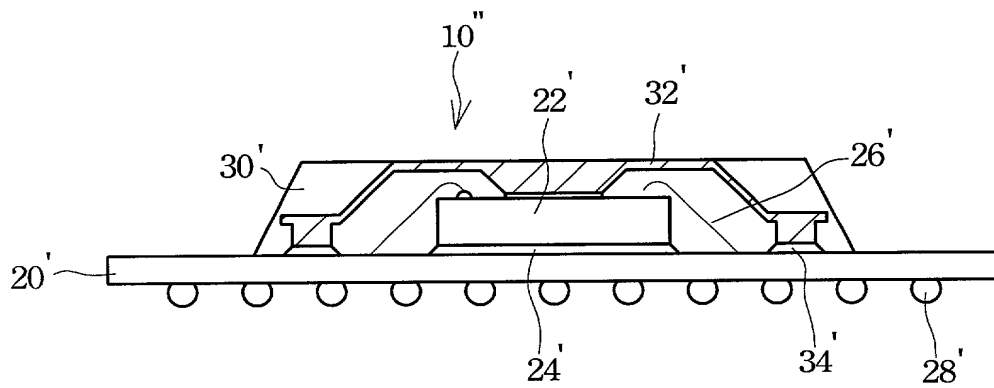


Fig. 2

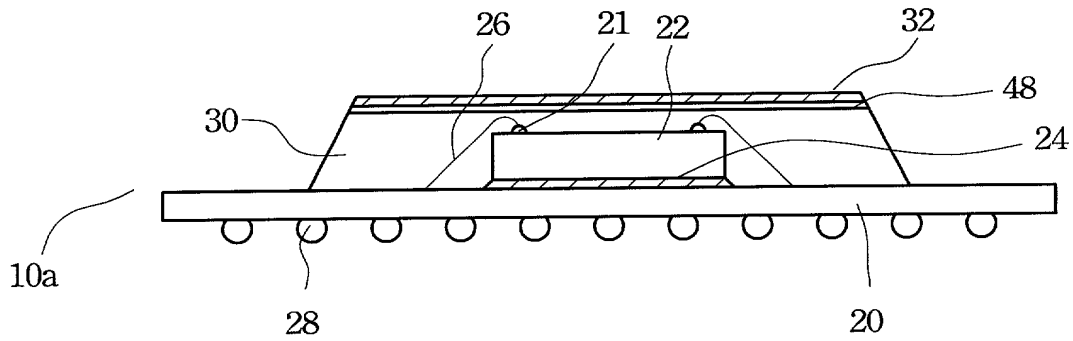


Fig. 3

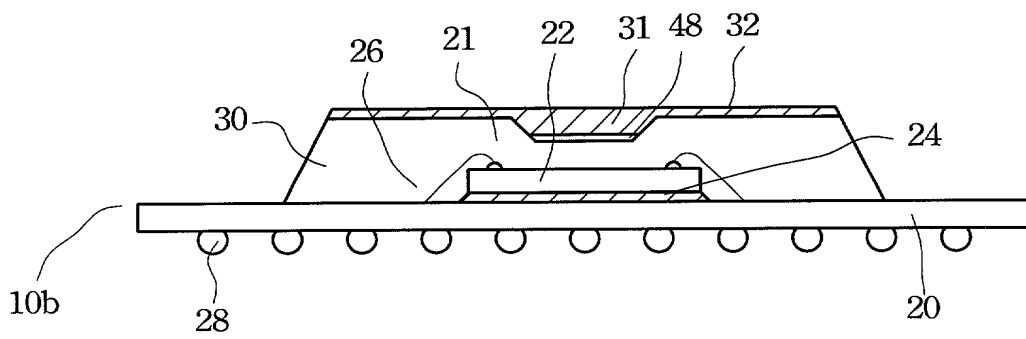
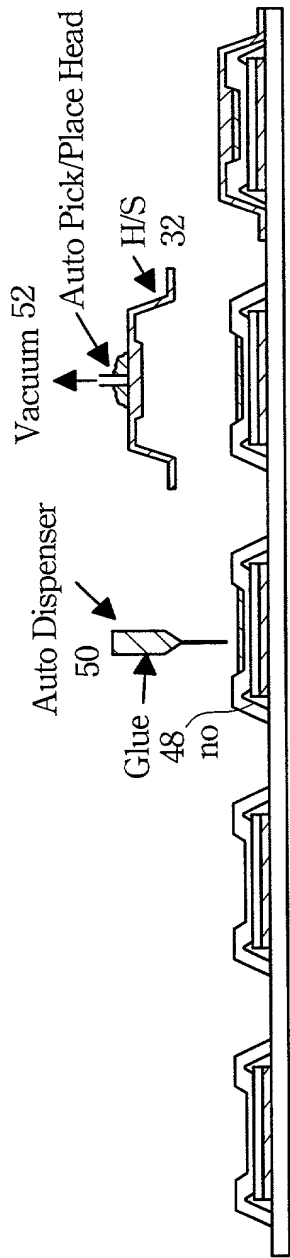


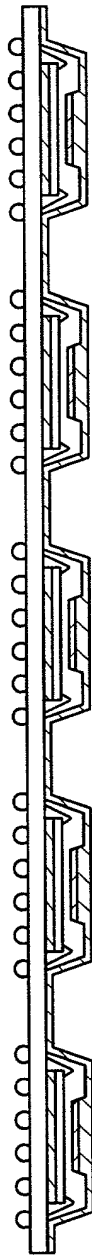
Fig. 4





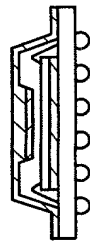
Assembly

Fig. 5 d



Ball Placement

Fig. 5 e



Singulation

Fig. 5 f